

**DESIGN OBJECTIVES**

The product described in this document has not been fully tested to insure conformance to the requirements outlined below. Therefore AMP Incorporated makes no representation or warranty, expressed or implied, that the product will comply with these requirements.

Further, AMP Incorporated may change these requirements based on the results of additional testing and evaluation.

Contact AMP Engineering for further details.

Il prodotto descritto in questa specifica non è stato ancora completamente provato per garantirne la conformità ai requisiti indicati nel documento. Perciò l'AMP non può al momento fornire assicurazione sulla conformità del prodotto a questi requisiti.

L'AMP si riserva inoltre la facoltà di modificare i requisiti della specifica sulla base dei risultati di ulteriori prove e valutazioni.

Per ulteriori informazioni si prega di contattare l'Ufficio Tecnico.

**1.SCOPE**

This specification covers the material and standard packaging method of the FASTIN-FASTON Connectors, TAB Housings, RAST 5, for panel mount versions.

**2.MATERIAL**

- 2.1 Carton box P/N 973056-1.
- 2.2 Plastic bag P/N 782502-7 or equivalent.
- 2.3 Self-adhesive label P/N 999639-1.
- 2.4 Self-adhesive tape, (transparent and without TYCO logo).
- 2.5 Plastic or paper filler.

**3.PACKAGING**

- 3.1. Place the housings into the plastic bag. For quantity per bag see paragraph 4. (See Fig.1).
- 3.2. Add to the plastic bag the proper water quantity in accordance with Process Spec. 118-1030, then close it by hot welding
- 3.3. Place several plastic bag into the carton box, in order to cover the number of PC.s/BOX specified in paragraph 4. (See Fig. 1).
- 3.4. Close the lids of the carton box and secure them by self- adhesive tape.
- 3.5. Apply the self-adhesive label P/N 999639-1 in the proper location on the carton box (see fig.2); The label has to be printed in the proper field, character height suggested from 4 to 6 mm.
- 3.6 Place the carton box on the "wooden pallet" as shown in Fig. 3. (36 boxes/wooden pallet).
  - 3.6.1 The Symbol "upside" have to be always complied.
  - 3.6.2 The self adhesive label has to be always visible from "crate".
  - 3.6.3 The outer border of the wooden pallet should not be exceeded.
  - 3.6.4 Do not stack anything over the "crate".
- 3.7 Apply edge protectors and a film of polyethylene around the loaded wooden pallet.
- 3.8. The box is now ready to be stocked and shipped.

<b>A3</b>	UPDATED LABEL	H.Y.	17 MAR 2005	G.T.	17 MAR 2005
<b>A2</b>	ADDED P/N.s, ET00-0031-05	H.Y.	01 FEB 2005	G.T.	01 FEB 2005
<b>A1</b>	ADDED P/N 293033-1, ET00-0209-04	U.A.	18 OCT 2004	G.T.	18 OCT 2004
<b>A</b>	FIRST EMISSION, ET00-0029-04	H.Y.	29 SEP 2004	G.T.	29 SEP 2004

rev letter	rev. record	DR	Date	CHK	Date
DR.		DATE	APVD		DATE
H. Yaali		09 AUG 2004	C. Tartari		09 AUG 2004

This specification is a controlled document.

This information is confidential and is disclosed to you on condition that no further disclosure is made by you to other than AMP personnel without written authorization from AMP Italia.

**4. PRODUCT INVOLVED**

POS. No.	PC.s BAG	PC.s BOX	TYCO P/N
2	200	1600	293035-2, 5-293035-2, 928230-2, 927742-2, 9-927742-2, 5-927742-2, 964492-2, 5-964492-2
3	200	1400	293008-1, 293008-2, 928230-3
4	200	1000	293009-1, 293009-2, 927742-4, 9-927742-4
5	200	800	293010-1, 293010-2, 293011-1, 293011-2927742-5
6	200	800	927742-6, 6-927742-6, 5-927742-6
7	200	600	284985-1, 293034-1, 928309-7
8	200	600	284986-1, 293043-1, 928309-8, 928230-8, 1241967-8, 5-1241967-8, 1241969-8, 5-1241969-8
9	400	800	293033-1
10	400	800	1-1241968-0, 1-1241968-5

Figure 1

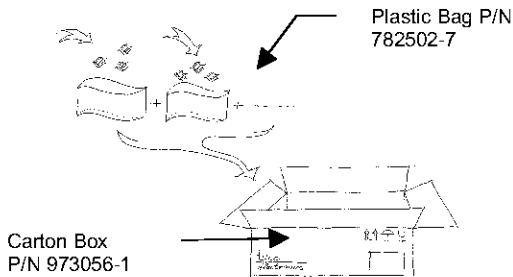


Figure 2

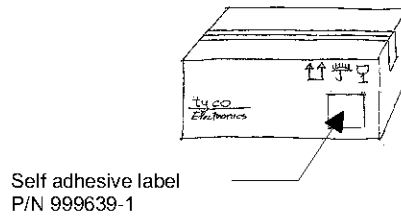


Figure 3

